

Use and maintenance instructions, product information in accordance with the Act 102/2001 Coll. on general product safety dated February 2nd 2001

Garden oven AMPHORA (Variants Basic, Plus, Ready)

1. Product composition

Material: Refractory castable shapes LACFIRE, Glazed concrete body, Stainless sheet 17240, Black sheet 11373, Metal fasteners

2. Product features

The oven is designed for outdoor use. The maximum recommended temperature for incident-free use is 450 °C.

Variation Basic: 2 pcs side arch 1, 2 pcs side arch 2, 1 pc side arch with a hole, 2 pc front arch, 1 pc rear arch, 1 pc front bottom, 1 pc rear bottom, 1 pc bottom plate, 1 pc metal hatch. Weight: 213 kg.

Variation Plus: 1 pc Variation Basic, 1 pc glazed rear concrete body, 1 pc glazed central concrete body, 2 pcs glazed front concrete body, 1.7 m² insulating ceramic Bio mat, 1 x putty VT 1500 310 ml, 5 m² aluminum foil, 1 x putty silicon 310 ml, 1 pc base unit flue, 1 pc thermometer with lower outlet 10 cm, stern diameter 8 mm, 0-450 C. Net weight 288 kg.

Variation Ready: 1 pc variation Plus, 1 pc metal stand, fasteners. Load capacity of front desk 10 kg, side desk 10 kg, bottom shelf 20 kg. Net weight 356 kg.

3. Lifetime

In compliance with the installation procedure, instructions for use and maintenance, lifetime of the product is at least 10 years.

4. Packaging

ROAD TRANSPORT:

Variation Basic: on 1 pallet, dimensions (l x w x h): 120 x 80 x 70 cm or 130 x 90 x 70 cm, weight: 247 kg

Variation Plus: on 1 pallet, dimensions (l x w x h): 130 x 90 x 75 cm, weight: 320 kg

Variation Ready: on 1 pallet, dimensions (l x w x h): 135 x 95 x 110 cm, weight: 415 kg

Variation Ready (assembled): on 1 pallet, dimensions (l x w x h): 150 x 110 x 165 cm, weight: 405 kg

Additional accessories can influence the height and the weight of the packaging.

CONTAINER SHIPPING:

Variation Basic / Plus: in a certified water-resistant cargo box, dimensions (l x w x h): 138 x 98 x 74 cm, weight: 288 / 359 kg

Variation Ready: in a certified water-resistant cargo box, dimensions (l x w x h): 138 x 106 x 112 cm, weight: 486 kg

Additional accessories don't influence the height, but can influence the weight of the packaging.

5. Installation instructions

See separate annex included in the packaging of the product.

6. Commissioning and means of use including defining areas for use

The oven is used for baking all types of food, both directly on the bottom part of the oven as well as on the grate with a tray or in utensils designed for such purpose. In order to maintain healthy way of preparing food do not let the grease drip on the bottom of the oven and thus get burned and also damage the bottom of the oven. Use solely hard, well dried wood. Control an air supply with the door and control air pull with chimney damper. Make fire in front part of the oven, don't close the door yet. As soon as the fire gets bigger add one or two bigger logs. Again wait for it to catch fire. This whole process shouldn't take longer than 15 minutes. Don't let fire burn in the front part of the oven for a long time, damage can occur on doors (peeling the paint) and on plastic holder of a damper. Once it flames up, sweep the fire to the back wall of the oven. Add few logs if necessary. Do not dismantle unnecessarily large fire, that would blazed up to the door and the chimney. Ideally, up to half of the arch. The heat would fade out of the chimney and excessive heat can damage the door and chimney damper. Close the door. When flaming fire is inside always keep an open chimney damper, as well as regulation of air in the door. The process of firing the oven and controlling the temperature inside is very complex and requires practice. Use the thermometer to determine the desired temperature. After the baking sweep ashes using brush with metal bristles. You can find more information on the behavior of the oven and baking (various tips and tricks) on website www.amphora-lac.com.

Before each use, clean the bottom of the oven with wooden brush or brass bristle brush or you can heat-up the oven on such temperature, that impurities (soot) will be burned out from the arch of the oven. The oven is designed for outdoor - garden use. It is strongly recommend having a furnace under a roof. In this case, the oven may be used year-round without any limitation. If the oven is not under the roof and you're not baking at the moment and the oven is not hot, keep it always covered, preferably with cover sheet from our accessories. It is necessary to air out the oven from beneath the cover sheet occasionally, otherwise the capillarity would occur and moisture would hold in this closed space under the cover sheet. Do not expose oven to extreme situations during baking (especially extreme changes in state - oven is overheated and suddenly it rains heavily, large amount of water leaking into the oven and then freeze). In the extreme case (statistically 1 out of 20 cases) damage may occur, especially damage of the glazed body. Such damage has only visual character and doesn't reduce the usefulness of the oven. For such damage the warranty can not be applied. We recommend to regularly re-apply silicon caulk that is between each glazed body or between the body and the stand, every time the silicon caulk its special characteristics - integrity, adhesion, elasticity - the water and moisture could penetrate through silicon caulk into the garden oven.

Stand with wheels is designed only for short transfers on flat and hard surface. Always push the oven from the front side and ensure that rotatable wheels are always oriented to you. When standing idle, wheels should be oriented to the front of the oven.

7. Means of executing and labeling warnings

Avoid direct contact with the oven, its chimney and the metal door. All these parts are hot when in use and may represent danger of scalding. Always use oven mitts or similar protection. From a technological point of view it is not possible to label warnings directly on the product.

Caution: The material is reinforced by metal needles, which are sharp and may in some places protrude from castable shapes. Therefore please pay attention when manipulating.

8. Instructions for maintenance and disposal

The metal stand and door cannot come into prolonged contact with water or extreme dampness - risk of corrosion. Clean metal parts gently with a damp cloth with detergent if desired and then wipe dry. Clean the glazed concrete body gently with a damp cloth with detergent if desired and then wipe dry. Clean the inside of the oven when cold with a brush from natural fibers, when warm clean carefully with brass bristle brush and rake to avoid damage. It is recommended to treat the metal parts of the stand which are not made from stainless material with corresponding paint every two years. Grazed or otherwise damaged parts you should treat immediately. After some time silicon caulk loses its special characteristics - adhesion and elasticity - so we recommend to re-apply silicon regularly. There are no special requirements for disposal.

In Rajhrad on 1.3.2013
Jiří Crhák, Executive Director

Use and maintenance instructions, product information in accordance with the Act 102/2001 Coll. on general product safety dated February 2nd 2001

Accessories - rake, shovel, brush, glass door, grate with tray and handle, fire stop, cover sheet

1. Product properties and composition

Accessories are intended for AMPHORA garden oven.

Rake, brush and shovel: Stainless-steel sheet and tube 17240, brass bristle brush, plastic ABS handle, fasteners. Weight 0.8 kg, 1 kg and 1 kg.

Glass door: Black sheet 11373, heat-resistant glass, braided sealing, stainless-steel sheet, fastener Weight 1.9 kg.

Fire stop, grate with tray and handle: Stainless-steel sheet 17240. Weight 0.4 kg and 3.6 kg. Use grate with tray and handle in temperatures up to 250 °C.

Cover sheet: Waterproof and heat-, frost- resistant from -40 to 70 °C PVC material.

Thermometer with bottom Stem: Stainless-steel case, not water-resistant.

2. Lifetime

In compliance with the installation procedure, instructions for use and maintenance, lifetime of the product is at least 2 years.

3. Packaging

All is packaged fixed with a strip or bubble foil

4. Installation instructions

Screw 2 parts of shovel, rake or brush together using a nut and screw.

5. Means of use including defining areas for use

Accessories are used for Amphora garden oven to grill any kind of food.

Accessories are intended for outdoor - garden use. Accessories can be used all year long, but apart from a cover, prevent parts not made of stainless-steel material from coming into contact with any moisture or water. If they moisten, dry them as soon as possible. In the case of failure to observe such conditions, the metal parts can be damaged. In this case of damage, warranty does not apply to the product. Use grate with tray and handle in temperatures up to 250 °C. The cover is waterproof and heat-, frost-resistant from -40 to 70 °C. Although we recommend to cover the oven after it cools down. In case you cover the oven with the cover sheet (purchased from us or from any other producer) and the water would spill on the floor (or on the grass) under this cover sheet, it is necessary to air out the oven from beneath the cover sheet to avoid wetting of the material, otherwise the capillarity would occur and moisture would hold in this closed space under the cover sheet.

6. Means of executing and labeling warnings

Avoid direct contact with all metal parts of the accessories.

All these parts will become hot when in use and may represent danger of scalding. Always use oven mitts or similar protection.

From a technological point of view it is not possible to label warnings directly on the product.

7. Instructions for maintenance and disposal

Metal parts, excluding stainless-steel parts, must not come into with water and extreme moisture – corrosion danger.

Clean gently with a damp cloth with detergent if desired and then wipe dry.

It is recommended to treat the metal parts of the stand which are not made from stainless material with corresponding paint every two years. Grazed or otherwise damaged parts you should treat immediately. There are no special requirements for disposal.

In Rajhrad on 1.3.2013
Jiří Crhák, Executive Director





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STATEMENT OF GENERAL PRODUCT SAFETY

issued in accordance with the Act No. 102/2001 Coll., on general product safety and on amending certain acts (Act on general product safety) as amended.

Manufacturer:

LAC, s.r.o.
Štefánikova 116, 664 61 Rajhrad, Czech Republic
Reg. No.: 46903470

Products:

Garden oven AMPHORA Basic
Garden oven AMPHORA Plus
Garden oven AMPHORA Ready
AMPHORA garden oven accessories

The producer declares that the above mentioned products meet the requirements for general product safety within the meaning of §3 of the Act No. 102/2001 Coll., on general product safety, taking into account the criteria established in §3 article 1. point a) Act No. 102/2001 Sb., on general product safety. These products are under normal and reasonably foreseeable conditions of use for the period of their applicability, unless otherwise indicated by the manufacturer, in accordance with 102/2001 Coll., safe. Within the meaning of the above mentioned certain measures have been adopted to ensure the conformity of the products marketed with the requirements for their safety.

Terms of use of the product:

These products are designed for outdoor use as a stand-alone or as a part of garden units or as AMPHORA garden oven accessories.

In Rajhrad on 1.3.2013
Jiří Crhák, Executive Director

Manufacturer:

LAC, s.r.o.,
Štefánikova 116,
664 61 Rajhrad,
Czech Republic